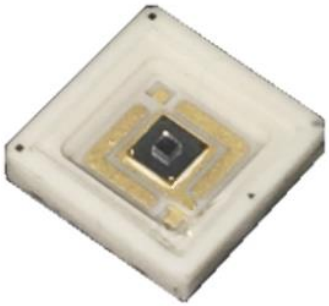
ProLight Opto
Technology Corporation



ProLight PBSG-1FLA-C
1W UV Power LED
Technical Datasheet
Version: 1.1

ProLight Opto ® PBSG Series

Features

- Best thermal material solution of the world
- RoHS compliant
- Quartz Glass Lens
- View angle 125°

Main Applications

- Disinfection
- Phototherapy
- Bio-Analysis/Detection

No. 89, Xiyuan Rd., Zhongli City, Taoyuan County 320,
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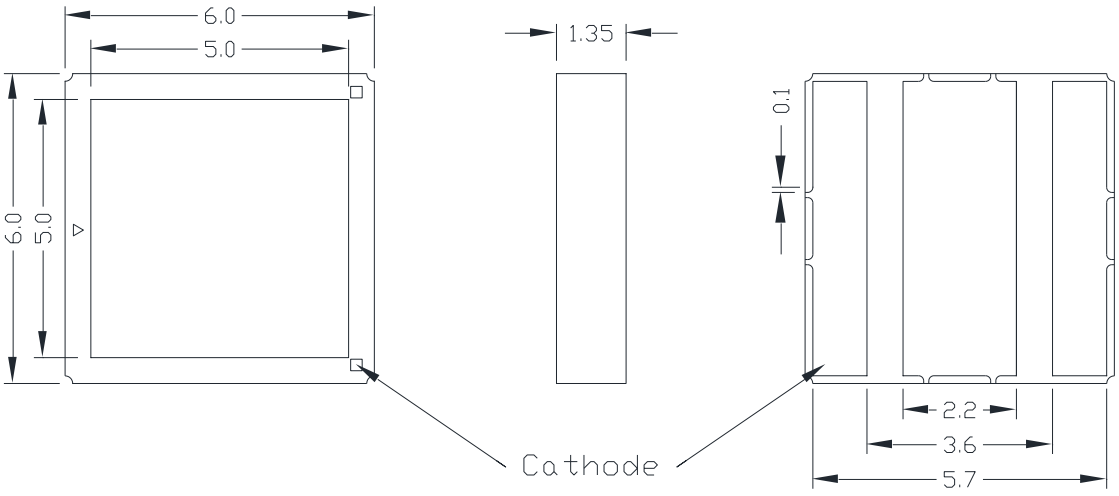
2018/10
DS-1068

Emitter Mechanical Dimensions



Notes:
1. The cathode side of the device is denoted by the chamfer on the part body.
2. Electrical insulation between the case and the board is required. Do not electrically connect either the anode or cathode to the slug.
3. Drawing not to scale.
4. All dimensions are in millimeters.
5. Unless otherwise indicated, tolerances are ± 0.10mm.
6. Please do not solder the emitter by manual hand soldering, otherwise it will damage the emitter.
7. **Please do not use a force of over 0.3kgf impact or pressure on the lens of the LED, otherwise it will cause a catastrophic failure.**

*The appearance and specifications of the product may be modified for improvement without notice.

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Flux Characteristics at 100mA, T_J = 25°C

Radiation Pattern	Color	Part Number Emitter	Radiometric Power (mW)	
			Minimum	Typical
Lambertian	UV-C	PBSG-1FLA-C	8	10

- ProLight maintains a tolerance of ± 10% on flux and power measurements.
- Please do not drive at rated current more than 1 second without proper heat sink.

Electrical Characteristics at 100mA, T_J = 25°C

Color	Forward Voltage V_F (V)			Thermal Resistance Junction to Slug (°C/ W)
	Min.	Typ.	Max.	
UV-C	5	7	9	37

- ProLight maintains a tolerance of ± 0.1V for Voltage measurements.

Optical Characteristics at 100mA, T_J = 25°C

Radiation Pattern	Color	Peak Wavelength λ_P			Total included Angle (degrees) $\theta_{0.90V}$	Viewing Angle (degrees) $2\theta_{1/2}$
		Min.	Typ.	Max.		
Lambertian	UV-C	265 nm	278 nm	285 nm	160	125

- ProLight maintains a tolerance of ± 3nm for dominant wavelength measurements.

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Absolute Maximum Ratings

Parameter	UV-C
DC Forward Current (mA)	150
Peak Pulsed Forward Current (mA)	200 (less than 1/10 duty cycle@1KHz)
ESD Sensitivity (HBM per MIL-STD-883E Method 3015.7)	±4000V
LED Junction Temperature	90°C
Operating Board Temperature at Maximum DC Forward Current	-40°C - 60°C
Storage Temperature	-40°C - 100°C
Soldering Temperature	JEDEC-J-STD-020D
Allowable Reflow Cycles	3
Reverse Voltage	Not designed to be driven in reverse bias

Radiometric Power Bin Structure at 100mA

Color	Bin Code	Minimum Radiometric Power (mW)	Maximum Radiometric Power (mW)	Available Color Bins
UV-C	A	8	10	All
	B	10	12	【1】
	D	12	14	【1】
	E	14	16	【1】

- ProLight maintains a tolerance of ± 10% on flux and power measurements.
- The flux bin of the product may be modified for improvement without notice.
- 【1】The rest of color bins are not 100% ready for order currently. Please ask for quote and order possibility.

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Peak Wavelength Bin Structure

Color	Bin Code	Minimum Peak Wavelength (nm)	Maximum Peak Wavelength (nm)
UV-C	A	265	273
	B	273	283
	D	283	285

- ProLight maintains a tolerance of ± 3nm for peak wavelength measurements.

Forward Voltage Bin Structure

Color	Bin Code	Minimum Voltage (V)	Maximum Voltage (V)
UV-C	A	5.0	5.5
	B	5.5	6.0
	D	6.0	6.5
	E	6.5	7.0
	F	7.0	7.5
	G	7.5	8.0
	H	8.0	8.5
	J	8.5	9.0

- ProLight maintains a tolerance of ± 0.1V for Voltage measurements.

Note: Although several bins are outlined, product availability in a particular bin varies by production run and by product performance. Not all bins are available in all colors.

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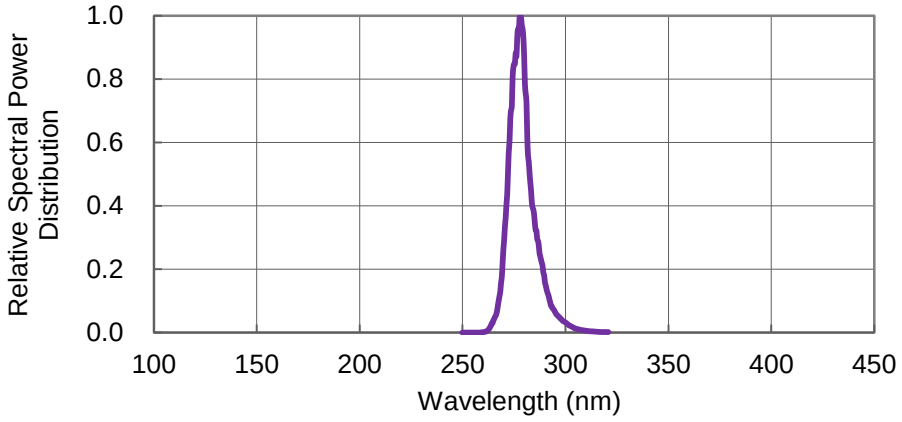
Color Spectrum, T_J = 25°C

1.UV-C



Forward Current Characteristics, T_J = 25°C

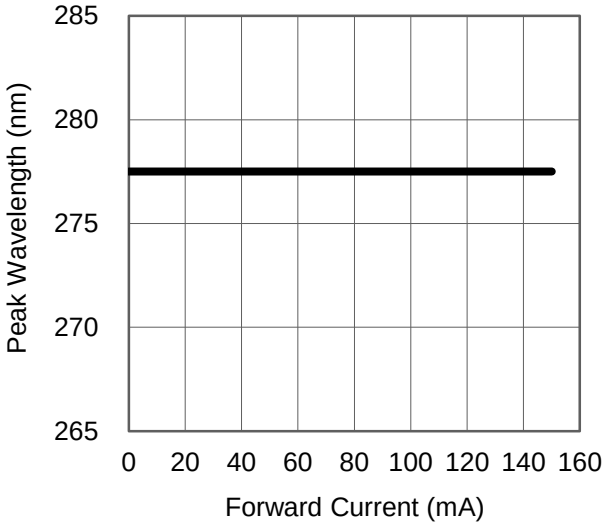


Fig 1. Forward Current vs. Peak Wavelength

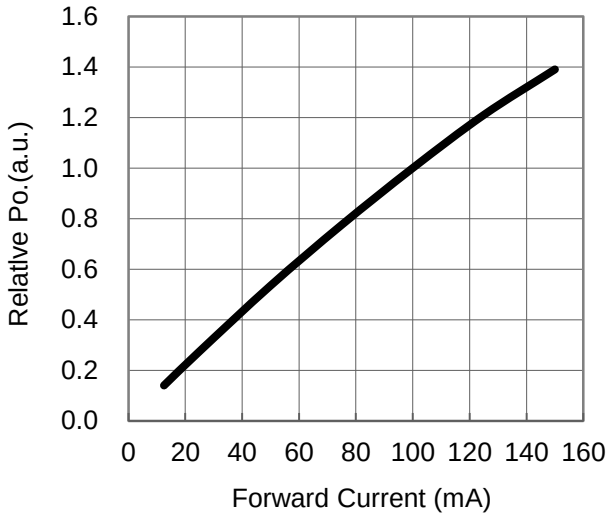


Fig 2. Forward Current vs. Relative Radiant Flux

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Forward Current Characteristics, T_j = 25°C

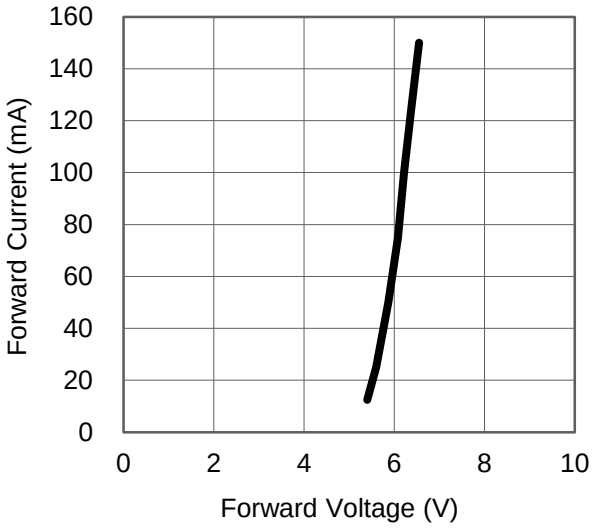

Fig 3. Forward Voltage vs Forward Current

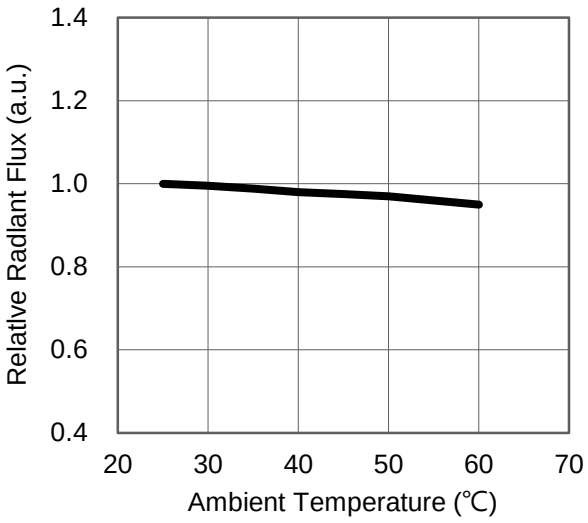

Fig 4. Ambient Temperature vs. Relative Radiant Flux

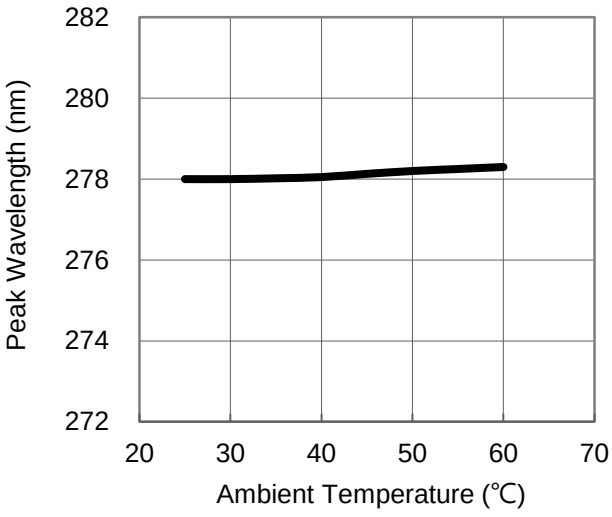

Fig 5. Ambient Temperature vs. Peak Wavelength

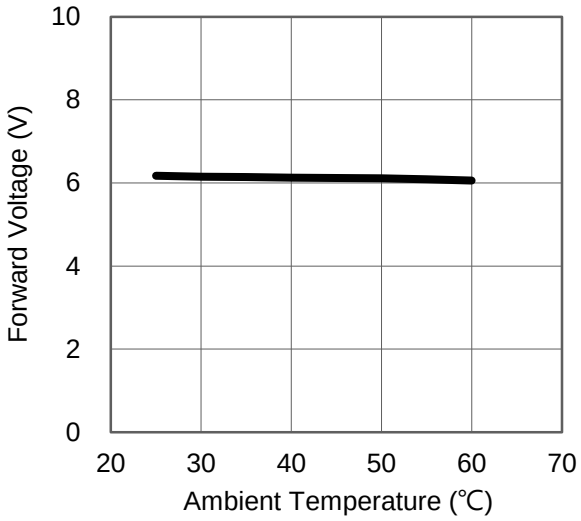

Fig 6. Ambient Temperature vs. Forward Voltage

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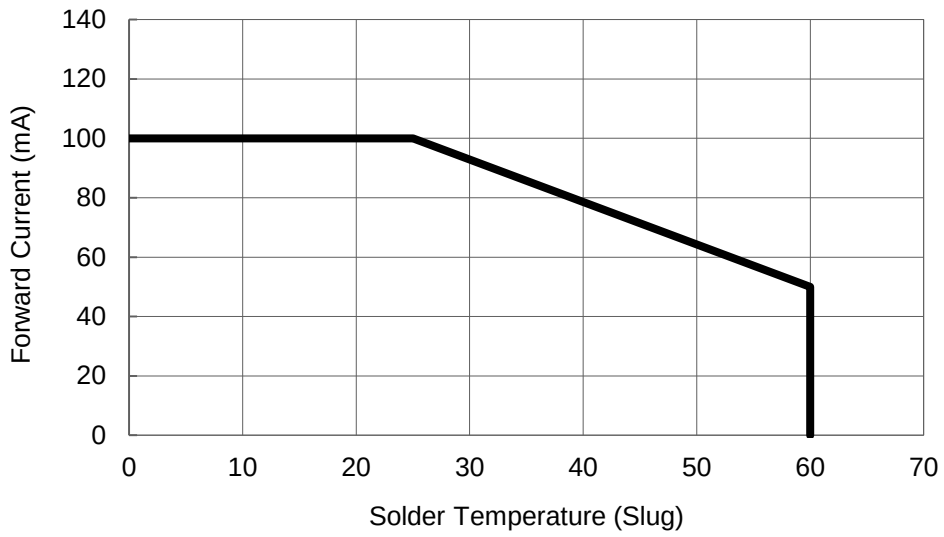
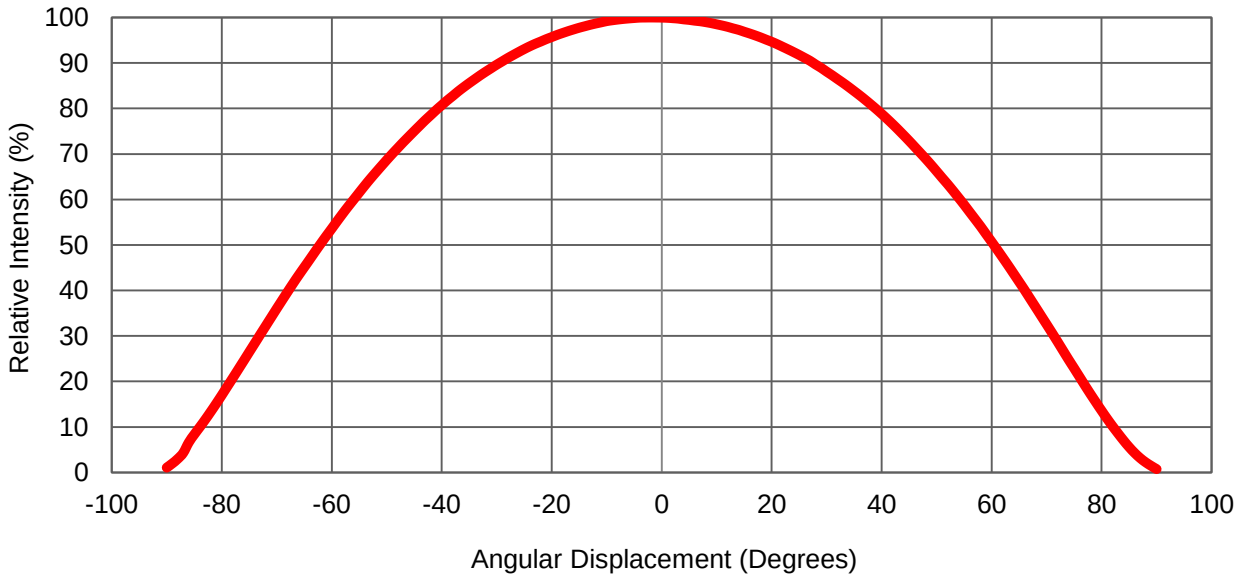
Solder Temperature (Slug) vs. Maximum Forward Current

1. UV-C (T_{JMAX} = 90˚C)



Typical Representative Spatial Radiation Pattern

Radiation Pattern



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During Storage

Conditions		Temperature	Humidity	Time
Storage	Before Opening Aluminum Bag	5℃ ~ 30℃	＜ 50%RH	Within 1 Year from the Delivery Date
	After Opening Aluminum Bag	5℃ ~ 30℃	＜ 60%RH	≤ 672 hours
Baking		65 ± 5℃	＜ 10%RH	10 ~ 24 hours

- The standard soak time includes a default value of 24 hours for semiconductor manufature's exposure time (MET) between bake and bag and includes the maximum time allowed out of the bag at the distributor's facility.
- Table below presents the moisture sensitivity level definitions per IPC/JEDEC's J-STD-020D.

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Qualification Reliability Testing

Items	Test Conditions	Test Hours/Cycles	Sample Size
Room Temperature Operating Life(RTOL)	Ta = 25℃, If = 150mA	500 Hours	10 pcs
High Temperature Operating Life (HTOL)	Ta = 85℃, If = 100mA	500 Hours	10 pcs
Wet High Temperature Operating Life (WHTOL)	Ta = 60℃, RH = 90%, If = 100mA	500 Hours	10 pcs
Low Temperature Operating Life (LTOL)	Ta = -10℃, If = 100mA	500 Hours	10 pcs
High Temperature Storage Life (HTSL)	Ta = 100℃	500 Hours	10 pcs
Low Temperature Storage Life (LTSL)	Ta = -40℃	500 Hours	10 pcs
Temperature Cycle (TC)	-40℃(30min) ~ 100℃(30min)	500 Cycles	10 pcs
Moisture Sensitivity Level (MSL)	Tsld = 260℃ (Pre treatment 60℃,60% 168 hours)	3 Times	10 pcs
Electrostatic Discharge	R = 1.5kΩ, C = 100pF, Test Voltage = 2kV, H.B.M.(Human Body Model)	3 Times Negative/ Positive	10 pcs
Vibration	100~2000~100Hz Sweep 4min. 200m/s2, 3 directions	48 Minutes	10 pcs

Notes:
1. Depending on the maximum derating curve.

Item	Test Condition	Criteria for Judgement	
		Min.	Max.
Forward Voltage (V_F)	I_F = 100mA DC	--	Initial Level x 1.1
Luminous Flux or Radiometric Power (Φ_V)	I_F = 100mA DC	Initial Level x 0.7	--

* The test is performed after the LED is cooled down to the room temperature.

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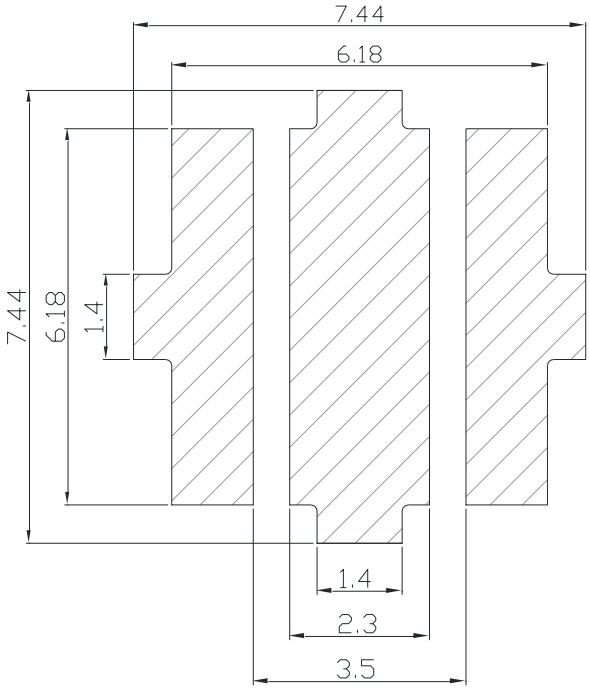
Recommended Solder Pad Design

Standard Emitter



- All dimensions are in millimeters.
- Electrical isolation is required between Slug and Solder Pad.

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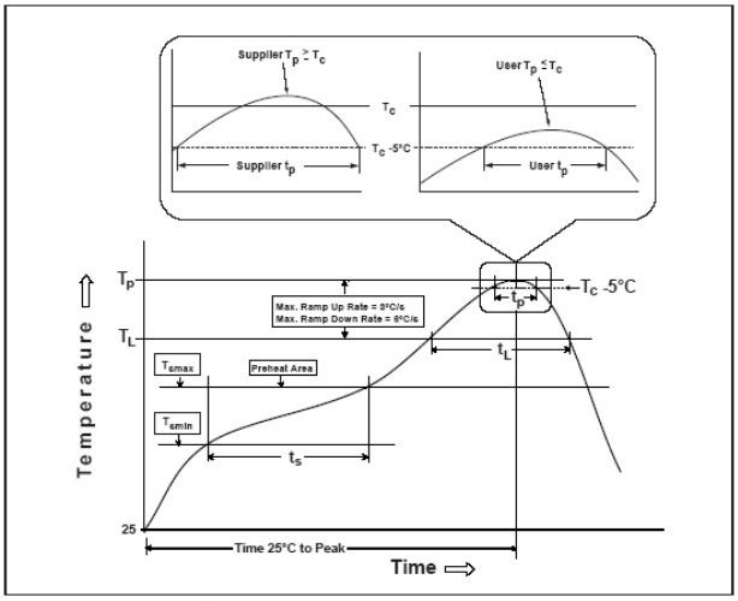
Reflow Soldering Condition

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average Ramp-Up Rate (T_{Smax} to T_P)	3°C / second max.	3°C / second max.
Preheat – Temperature Min (T_{Smin}) – Temperature Max (T_{Smax}) – Time (t_{Smin} to t_{Smax})	 100°C 150°C 60-120 seconds	 150°C 200°C 60-120 seconds
Time maintained above: – Temperature (T_L) – Time (t_L)	 183°C 60-150 seconds	 217°C 60-150 seconds
Peak/Classification Temperature (T_P)	235°C	260°C
Time Within 5°C of Actual Peak Temperature (t_p)	10-20 seconds	20-30 seconds
Ramp-Down Rate	6°C/second max.	6°C/second max.
Time 25°C to Peak Temperature	6 minutes max.	8 minutes max.



- **We recommend using the M705-S101-S4 solder paste from SMIC (Senju Metal Industry Co., Ltd.) for lead-free soldering.**
- **Do not use solder pastes with post reflow flux residue>47%. (58Bi-42Sn eutectic alloy, etc) This kind of solder pastes may cause a reliability problem to LED.**
- All temperatures refer to topside of the package, measured on the package body surface.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- Reflow soldering should not be done more than three times.
- When soldering, do not put stress on the LEDs during heating.
- After soldering, do not warp the circuit board.

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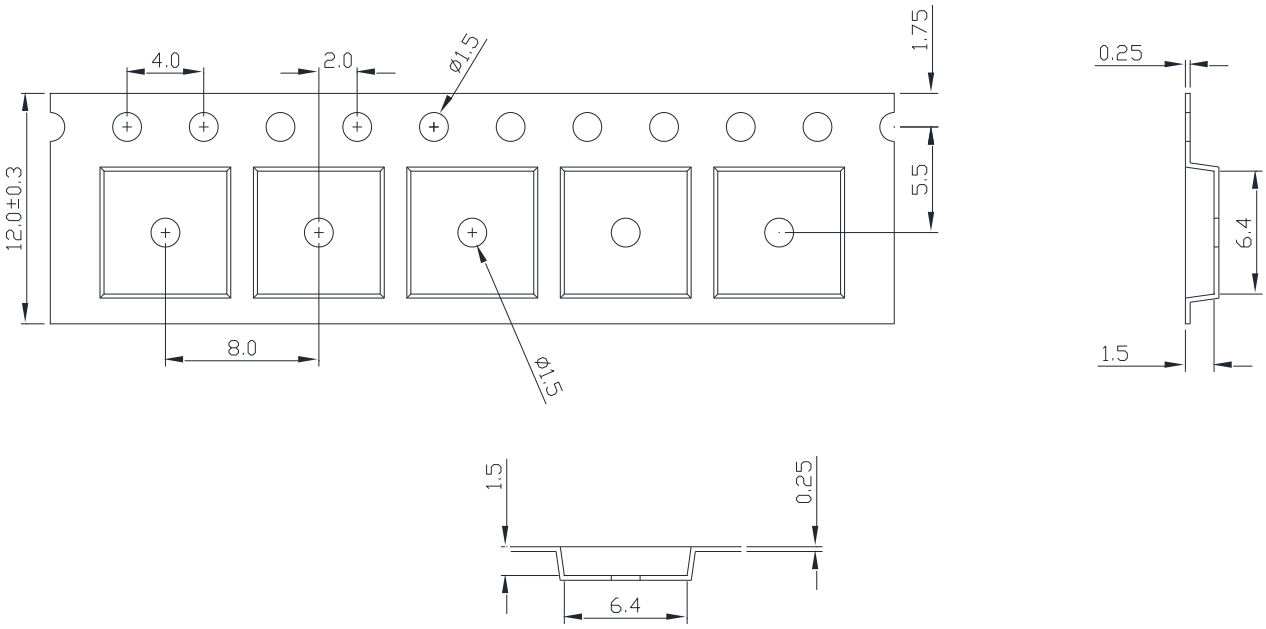
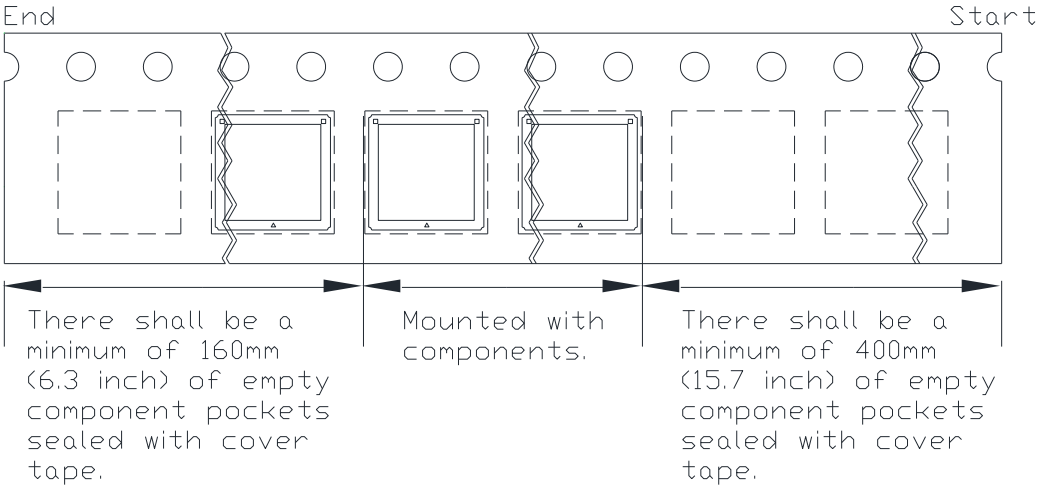
Emitter Reel Packaging





Notes:
1. Drawing not to scale.
2. All dimensions are in millimeters.
3. Unless otherwise indicated, tolerances are ± 0.10mm.

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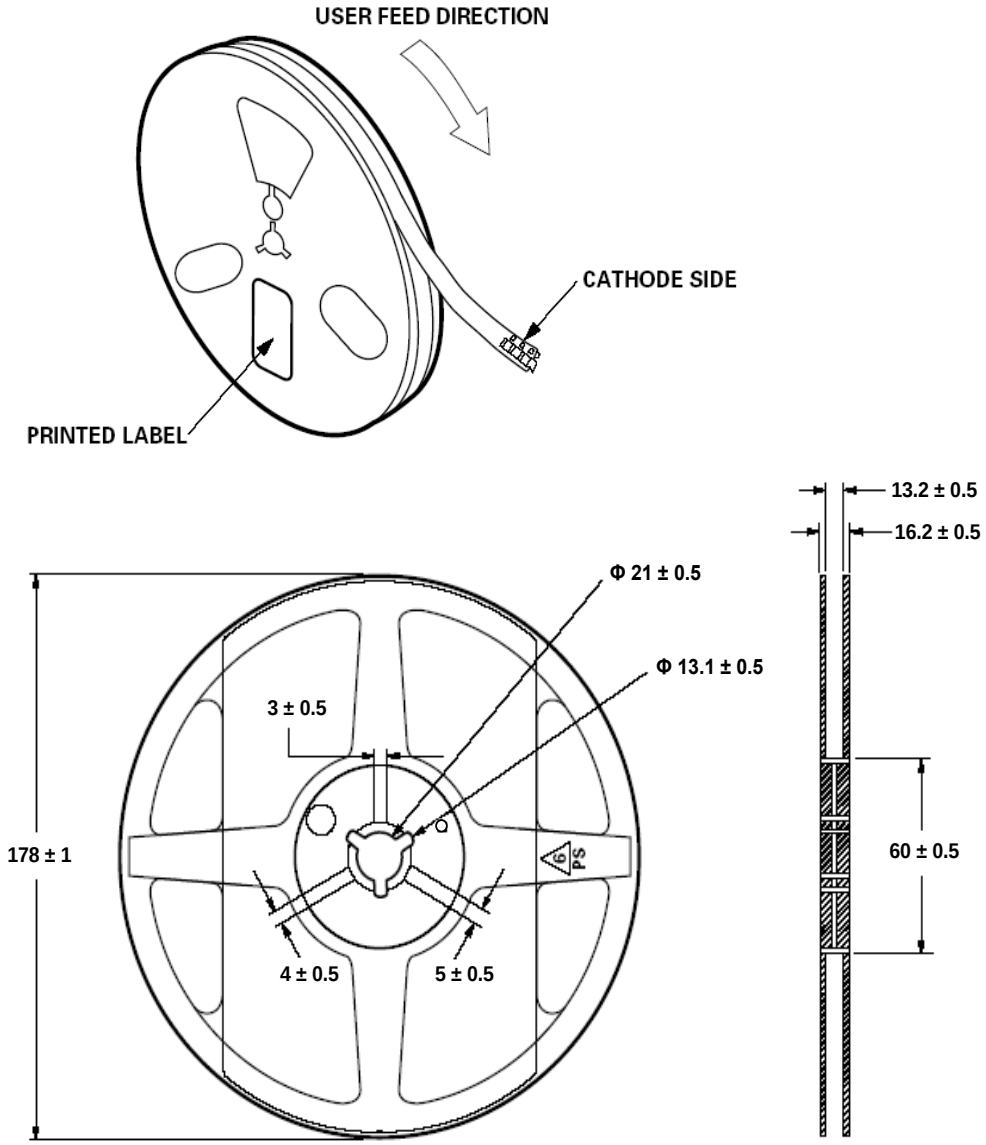

Notes:
1. Empty component pockets sealed with top cover tape.
2. 100, 250, 500 pieces per reel.
3. Drawing not to scale.
4. All dimensions are in millimeters.

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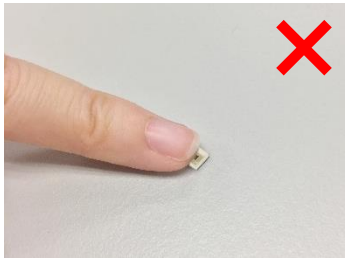
Precaution for Use

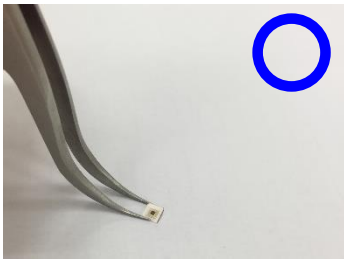
- Storage
  Please do not open the moisture barrier bag (MBB) more than one week. This may cause the leads of LED discoloration. We recommend storing ProLight's LEDs in a dry box after opening the MBB. The recommended storage conditions are temperature 5 to 30°C and humidity less than 40% RH. It is also recommended to return the LEDs to the MBB and to reseal the MBB.
- The slug is is not electrically neutral. Therefore, we recommend to isolate the heat sink.
- **We recommend using the M705-S101-S4 solder paste from SMIC (Senju Metal Industry Co., Ltd.) for lead-free soldering.**
- **Do not use solder pastes with post reflow flux residue>47%. (58Bi-42Sn eutectic alloy, etc) This kind of solder pastes may cause a reliability problem to LED.**
- Any mechanical force or any excess vibration shall not be accepted to apply during cooling process to normal temperature after soldering.
- Please avoid rapid cooling after soldering.
- Components should not be mounted on warped direction of PCB.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a heat plate should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- This device should not be used in any type of fluid such as water, oil, organic solvent and etc. When cleaning is required, isopropyl alcohol should be used.
- When the LEDs are illuminating, operating current should be decide after considering the package maximum temperature.
- The appearance, specifications and flux bin of the product may be modified for improvement without notice. Please refer to the below website for the latest datasheets.
  http://www.prolightopto.com/

Use Handling of Quartz Lens LEDs

Notes for handling of quartz lens LEDs

- Please do not use a force of over 3.0kgf impact or pressure on the quartz lens, otherwise it will cause a catastrophic failure.
- The LEDs should only be picked up by making contact with the sides of the LED body.
- Avoid touching the quartz lens especially by sharp tools such as Tweezers.
- Avoid leaving fingerprints on the quartz lens.
- Please store the LEDs away from dusty areas or seal the product against dust.
- When populating boards in SMT production, there are basically no restrictions regarding the form of the pick and place nozzle, except that mechanical pressure on the quartz lens must be prevented.
- Please do not mold over the quartz lens with another resin. (epoxy, urethane, etc)





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